INTERNATIONAL SEARCH REPORT

Inte anal Application No PCT/DK2005/000057

A. CLASSIFICATION OF SUBJECT MATTER IPC 7 B21D24/16 B21D B21D51/38 B21D19/12 According to International Patent Classification (IPC) or to both national classification and IPC **B. FIELDS SEARCHED** Minimum documentation searched (classification system followed by classification symbols) IPC 7 B21D Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched Electronic data base consulted during the international search (name of data base and, where practical, search terms used) EPO-Internal, WPI Data, PAJ C. DOCUMENTS CONSIDERED TO BE RELEVANT Relevant to claim No. Citation of document, with indication, where appropriate, of the relevant passages US 4 862 722 A (FRAZE ERMAL C 15,17, X 20,22-24 5 September 1989 (1989-09-05) abstract 1-14,16,Α 21 column 2, lines 40-59; figure 10 column 3, line 36 - column 4, line 11 US 5 749 258 A (WERTH ELMER D) 1 - 24Α 12 May 1998 (1998-05-12) cited in the application column 5, lines 2-4,25-28,39-43 column 6, lines 59-62 column 7, lines 16-18; figure 10 Α US 4 005 665 A (NISHIHARA TOSHIRO ET AL) 1,2,6,7, 9,17,23 1 February 1977 (1977-02-01) the whole document Further documents are listed in the continuation of box C. Patent family members are listed in annex. ° Special categories of cited documents: *T* later document published after the international filling date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the "A" document defining the general state of the art which is not considered to be of particular relevance Invention *E* earlier document but published on or after the International "X" document of particular relevance; the claimed invention filing date cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified) "Y" document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such docu-O' document referring to an oral disclosure, use, exhibition or ments, such combination being obvious to a person skilled in the art. document published prior to the international filing date but later than the priority date claimed "&" document member of the same patent family Date of the actual completion of the international search Date of mailing of the international search report 8 April 2005 22/04/2005 Name and mailing address of the ISA Authorized officer European Patent Office, P.B. 5818 Patentlaan 2 NL – 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Popma, R Fax: (+31-70) 340-3016

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